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ABSTRACT OF THE DISCLOSURE

5 The present invention relates to a coated body such as a cutting tool insert
 comprising a wear resistant coating and a cemented carbide body particularly
 useful for the machining of cast iron parts by turning, milling or drilling at high
 speeds. The cemented carbide body consists of WC, 3.5-9 wt-% Co and <2-wt-
 10 % carbides of Ta, Ti and Nb. It has a core containing finely distributed eta phase
 islands and an intermediate zone 50-250 μ m thick essentially free of eta phase and
 with nominal Co content whereby the binder phase in the intermediate zone is
 present as smaller original islands and larger islands transformed from original eta
 15 phase. These latter Co-islands therefore have a size and distribution essentially
 the same as that of the eta phase in the core. There may be present a thin surface
 zone free of eta phase with a Co content lower than the nominal Co-content.